

# Welding Quality Management System Schedule

## PMS Fabrications Ltd

Thomas Lane, Burgh Road Industrial Estate, Carlisle, Cumbria, CA2 7NA

and produced in the factory(ies)

Unit 3, Duchess Avenue, Kingmoor Park North, Carlisle, Cumbria, CA6 4SN

<b>Product Standards</b>	BS EN 1090-2:2018, BS EN 5950-1:2000, Eurocode 1991, Eurocode 1993, and client specifications as applicable.
<b>Welding and Inspection Standards</b>	ISO 15614-1:2017 + A1:2019, ISO 5817:2023, BS EN ISO 9606-1:2017, EN1090-2:2018 and application standards as applicable.
<b>Welding Process(es)</b>	135 – MAG welding with solid wire electrode
<b>Base Material(s)</b>	S355J2 according to BS EN 10025-2 S355J2H according to BS EN 10210-1
<b>Responsible Welding Coordinator</b>	Jeff Garner – IWE (up to and including EXC 3)
<b>Alternate</b>	n/a

<b>Certificate number</b>	<b>W181</b>
<b>Initial registration:</b>	<b>24 June 2020</b>
<b>Latest issue:</b>	<b>27 June 2024</b>
<b>Expiry date:</b>	<b>26 June 2027</b>

To confirm the validity of this certificate, please click on the link at [www.steelcertification.co.uk](http://www.steelcertification.co.uk)



**Chairman:**  
Dr S Pike  
MIMMM C.Eng



**Director of Certification:**  
SL Blackman  
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI