Welding Quality Management System Schedule

PMS Fabrications Ltd

Thomas Lane, Burgh Road Industrial Estate, Carlisle, Cumbria, CA2 7NA

and produced in the factory(ies)
Unit 3, Duchess Avenue, Kingmoor Park North, Carlisle, Cumbria, CA6 4SN

Product Standards BS EN 1090-2:2018, BS EN 5950-1:2000, Eurocode 1991, Eurocode

1993, and client specifications as applicable.

Welding and Inspection Standards ISO 15614-1:2017 + A1:2019, ISO 5817:2023, BS EN ISO 9606-

1:2017, EN1090-2:2018 and application standards as applicable.

Welding Process(es) 135 – MAG welding with solid wire electrode

Base Material(s) S355J2 according to BS EN 10025-2

S355J2H according to BS EN 10210-1

Responsible Welding Coordinator Jeff Garner – IWE (up to and including EXC 3)

Alternate n/a

Certificate number W181

Initial registration: 24 June 2020

Latest issue: 27 June 2023

Expiry date: 13 July 2024

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman: Dr S Pike MIMMM C.Eng



S. L. Blademan.

Director of Certification:

SL Blackman

Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI